

P.O.Box 498
 Granite Quarry, N.C. 28072
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www.calcru.com

Net Prices
 Effective
 Jan 1, 2012

Granite Knitwear dba Cal Cru Custom Screen Printing Information

Screen printing is the most cost effective manner in which to decorate a garment. Minimum quantity is 72. For quantities less than that, see cad cut or computer heat transfers at the bottom of this page

Quantites to print per design	Number of colors in design					
	1 color	2 color	3 color	4 color	5 color	6 color
72-119	\$1.29	\$1.38	\$1.47	\$1.83	\$3.65	\$7.29
120-155	\$1.20	\$1.29	\$1.38	\$1.47	\$5.02	\$6.83
156-227	\$1.11	\$1.20	\$1.29	\$1.38	\$3.65	\$5.47
228-299	\$1.02	\$1.11	\$1.20	\$1.29	\$1.83	\$3.65
300-911	\$0.92	\$1.02	\$1.11	\$1.20	\$1.38	\$1.83
912-1200	\$0.86	\$0.92	\$1.02	\$1.11	\$1.29	\$1.38
1201+	\$0.83	\$0.86	\$0.92	\$0.95	\$1.09	\$1.29

Second Side If the same print is used on the front and back then use the prices based on the total quantity of prints-not shirts. If not the same print, then treat the print price based on number of colors.

Art & Screens Charges \$35.00 per color (16 "X 14") unless it is flashcured then add \$15 for additional screen which serves as the underlay for the flash process.
 Add'l art charges may apply for 4 color process

If art to be sent electronically, please be PC compatible (.bmp, .tif, .jpg or coreldraw).
 Prefer minimum dpi of 300. Files compressed in Winzip. No larger than 2 meg please.

PMS Color match(per color)- \$48 **Samples \$75 @ hour Color Change--\$15 per color**

Four Color Process Add \$4.00 per dozen. Minimum of 24 dozen

Exact # of Shirts- \$20 per order

Other services	Per dozen	Piece		Per dozen	Piece
Glitter or Fluorescent ink	\$0.84	\$0.07	**Print on pocket (1 color)	\$6.60	\$0.55
Crystalina Inks	\$1.44	\$0.12	**Print on sleeves (1 color)	\$6.60	\$0.55
Puff Ink	\$2.40	\$0.20	**Print on shorts (1 color)	\$6.60	\$0.55
Smears	\$2.40	\$0.20	Fleece goods	\$3.60	\$0.30
*Flash Curing	\$4.20	\$0.35	Cool Max T's add on	\$9.00	\$0.75

The above are add-ons to regular print prices in top section.

*Flash curing is a process that prevents dark color material from showing thru the design. Normally this is a white underlay that the rest of the design is printed over. See additional screen charge of \$15.

** May incur additional pallet changing charges if total printed is less than 288 pc.

Reorders-	a \$15 per color resetup charge. For designs that are flashcured- \$30 for first color There is a credit of 1 screen (\$15) for each 6 doz ordered.
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Delivery- 10 to 14 working days from the time the artwork and screens are ready.

Terms- Net 30 days to credit approved accounts, all others require a 50% deposit. Balance is C.O.D.

Cad cut is available for quantities from 1 to 71	1 color
	\$6 each

Also	Computer Heat transfer
multicolor	\$5 each Send us your photo!

See reverse for embroidery and polybagging charges

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Granite Quarry, N.C.28072

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or 1-800-476-9944 nationwide

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Embroidery information

Also hang tags and polybagging services

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Tape Fee: \$35 minimum per design. First 6M stitches \$18 per thousand. Over 6M- \$15 per thousand
Add'l charges apply to transfer via e-mail or disk Please use tajima .dst format.

Embroidery fees

Stitch count	Quantity each			
	36 -71 pc	72-143	144-599	600-up
+2000-5000	\$3.62	\$2.69	\$2.46	\$2.02
5001-10,000	\$5.46	\$3.63	\$3.23	\$2.92

Samples One swatch or sample is provided for approval
Additional samples charged at double the production rate, or \$25, whichever is higher

Production time Design digitized--> two to three weeks (this time can be saved if disc or tape is already available). Expedited service- 2 day-35%, 3 day-25%
Actual Embroidery---> 12 days. (we may require the customer to sign off on)
a swatch prior to production. Rush jobs available. 1 day add 50%, 2 day 35%
Spoilage allowance is 2% or one garment whichever is greater.

Additional Services

Hang Tags - We charge \$.96 per dozen(.08 ea) to apply customer supplied hangtags.

Polybagging

Type	Cost	Garment	poly bag size in CM
Individual Poly bagging-	\$2.16 per doz (.18 ea)	Adult tee- sizes S-5x	26.04 x 36.83
		youth fleece XS-L	"
		Adult Fleece S & M	"
		youth tees	special order
		Adult fleece L-2x	33.66 x 33.66
6 shirts per bag	\$1.92 per doz (.16 ea)	Adult T's S-2x	33.66 x 33.66
		Adult t's 3X- 5X	38.10 x 52.07
		youth Fleece M-L	33.66 x 33.66
		youth Fleece XS-S	?
		youth T's M-XL	33.66 x 33.66
		youth tees XS & S	26.04 x 36.83
12 shirts per bag	\$1.68 per doz (.14 ea)	Adult T's S-2x	38.10 x 52.07
		Adult t's 3X- 5X	2 bags 38.10 x 52.07
		youth T's & fleece	38.10 x 52.07

Shirts are folded in a square. Approx. 9" x 12"

For more information go to www.calcru.com/terms.html or contact customer service

Since 1968, we have been producing quality knit products here in the USA. We greatly appreciate your business!
see reverse for screen print information